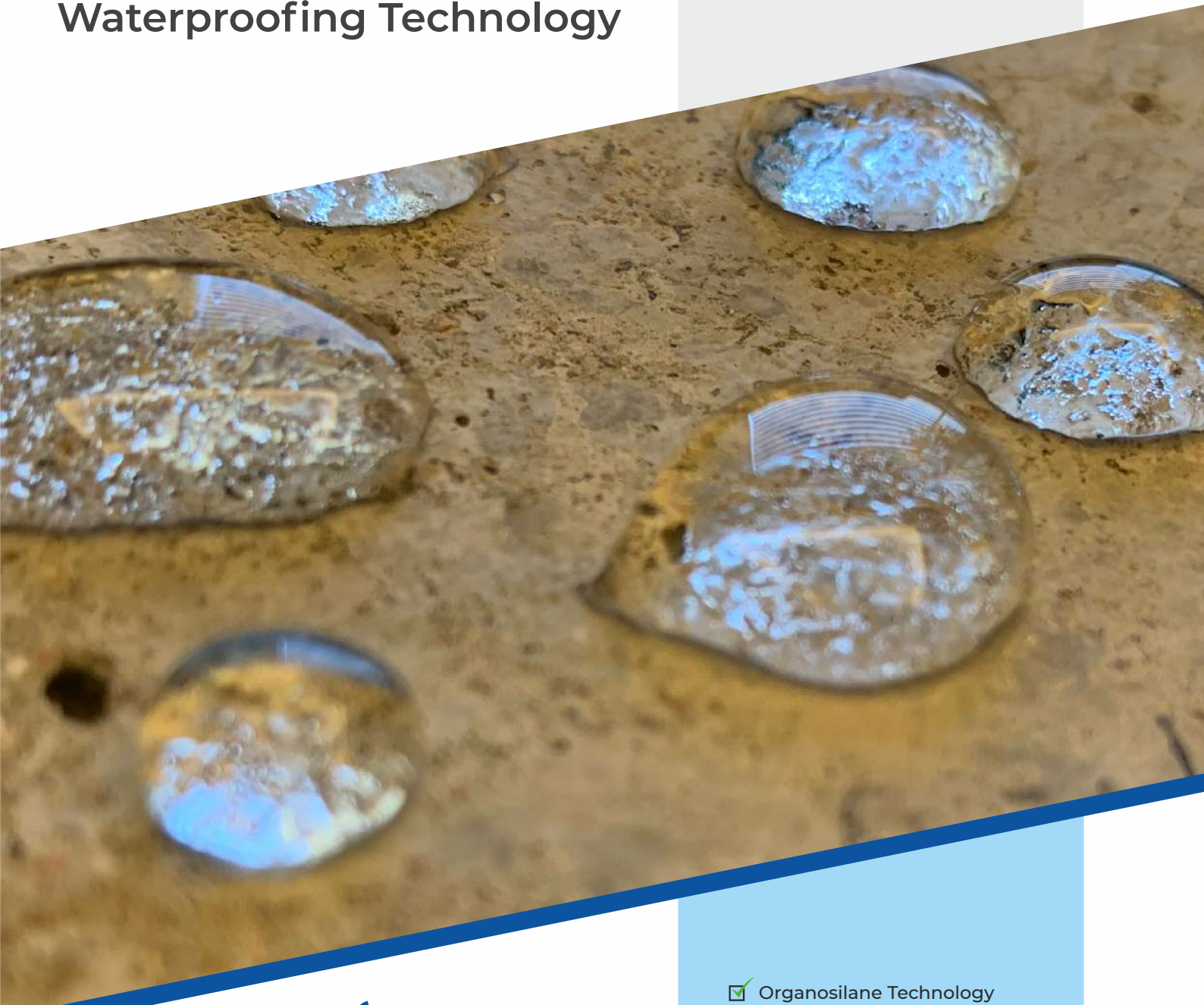


# New Generation Organosilane Reactive Waterproofing Technology

**Zydex**<sup>®</sup>  
Innovating for Sustainability



**ZYCOSIL** **MAX**  
PENETRATIVE WATERPROOFING

Zycosil Max is a new generation reactive organosilane based water proofing agent that seals nanopores & nano - cracks. It is concentrated, highly penetrative & a strong water-repellent. It has an ability to penetrate up to 4 mm deep inside the substrate & become an integral part of the structure. Zycosil Max is water dilutable, safe and easy to apply by roller & brush. It is non - leachable, UV - resistant, breathable & does not present peel-off issues like conventional polymer coatings.

## FEATURES

- ✓ Organosilane Technology
- ✓ Reactive, Penetrative & Permanent
- ✓ Easy to Apply
- ✓ Breathable & UV Resistant
- ✓ Penetrates Deep up to 4 mm
- ✓ Suitable for Horizontal Surfaces Only
- ✓ Protects Substrate from Deterioration due to Weathering

Toll Free:  
1800-12300-7666

[www.zydepaints.com](http://www.zydepaints.com)

## DESCRIPTION

Zycosil Max is a 100% Reactive Organosilane Nano-Sealer.

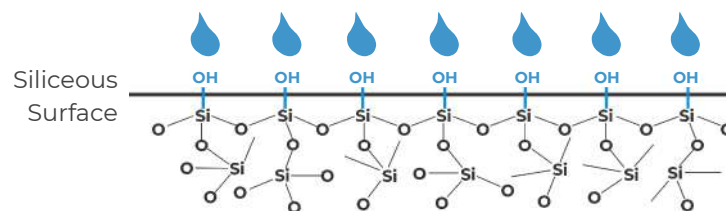
When applied on a siliceous substrate, it penetrates up to 4 mm into the substrate and becomes an integral part of the structure. It converts the nature of the substrate from hydrophilic to hydrophobic. Zycosil Max is water dilutable, safe and easy to apply. Zycosil Max acts like a 4 mm deep 'skin' (breathable) to your building as against a polymer or paint film that acts like a 'Band-Aid' on your Building. The peel-off issues are eliminated as Zycosil Max is non-leachable & UV-Resistant. It has a dual property of preventing of ingress of liquid water while allowing moisture vapours to escape.

## MECHANISM OF ACTION

Zycosil Max penetrates up to approximately 4 mm into the substrate and converts the siliceous surface rich with hydrophilic silanol groups to hydrophobic alkyl siloxane groups as per the reaction below:

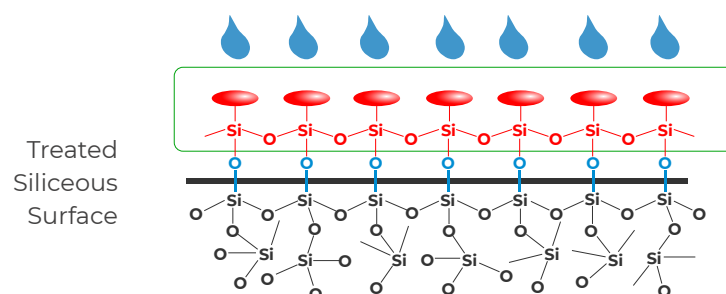
Complete drying is critical to complete the reaction and achieve water resistance.

Surface tension of the hydrophobic surface created by Zycosil Max will ensure that water remains on the surface & does not enter into the nano pores of cementitious surface due to surface tension effects.



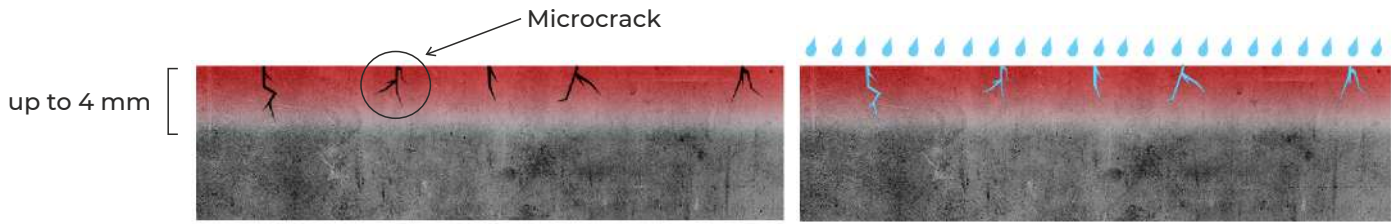
### -OH groups make surface very hydrophilic (water loving):

High water permeability leads to water ingress in the building through seepage and deterioration of the plaster / concrete substrate.



### Molecular level reaction (hydrophobic groups):

Zycosil Max reacts upon contact with the surface and creates a permanently water repellent layer on its surface. The surface is subsequently rendered impermeable to water ingress.



Zycosil Max penetrates up to 4 mm deep, whereas typical microcracks formed due to weathering (wet / dry cycles and thermal expansion / contraction) are shallower. Thus Zycosil Max prevents water seepage even with formation of new micro-cracks. Further, due to hydrophobicity of the Zycosil Max treated surface the formation of microcracks is reduced substantially as the surface is now no more subjected to wet / dry cycles.

## APPLICATION METHOD

### Solution Preparation

Zycosil Max must be diluted with potable water (TDS below 1000 ppm) to obtain a clear transparent solution.

Test the water quality before making Zycosil Max solution. Take 225 gm water in a clean beaker; add 5 gm of Zycosil Max to it under manual stirring, till Zycosil Max dissolves. A clear solution indicates good water quality. If the sample solution turns turbid / whitish the water quality is not acceptable. In rare cases when turbidity is seen even in potable water do not use Zycosil Max and contact Zydex representative.

Prepare Zycosil Max solution by mixing Zycosil Max with water in ratio of 1: 45.

Table - 1

Solution Code	Application Areas	Zycosil Max (ltrs.)	Water (ltrs.)	ZycoBond Max (ltrs.)	Total Volume (ltrs.)	Approximate Coverage (depends on the permeability of the substrate and the surface absorption)
S1	Basement, Sunks, Mother slabs, Pre Stone Cladding, Priming before IPS / Plastering / Tiles	1	45	0	46	25-40 m <sup>2</sup> (270-430 ft <sup>2</sup> )
S2	Treatment of Honeycomb, Cracks, Cold Joints	1	45	1	47	Till saturation

### Horizontal Surfaces

Ensure the surface is clean and dry, free of loose particles. For effective and long term waterproofing, brush or roll Zycosil Max solution S1 as per table 1 in the recommended dilution ratio on the area to be treated till saturation, to ensure up to 4 mm penetration into the substrate.

Zycosil Max is best applied at ambient temperatures of 10 °C to 35 °C. We recommend that the application be done in the morning or evening hours, to avoid peak heat of the sun.

ZycoBond Max solution should be applied on the Zycosil Max treated surface wet-on-wet. Cracks & honeycombs should be treated till saturation using solution S2 as per table 1

### Drying

Zycosil Max treated surfaces becomes waterproof only after the water dries off completely. Check waterproofing by splashing water on the treated surface. If the water droplets remain for at least 10 to 15 minutes, waterproofing and surface curing is confirmed.

For semi-wet areas and during rainy seasons, the procedure for Zycosil Max waterproofing application is as follows:

Depending on surface wetness and residual water absorption capacity, Zycosil Max should be diluted with water in the ratio of 1 : 4 to 1 : 10. Overcoat ZycoBond Max solution wet-on-wet as usual. For quick and complete drying, use halogen lamp or hot blower on the surface. Confirm waterproofing on horizontal or vertical surface with RILEM test.

The dilution ratio and the exposure time with the halogen lamp must be decided by the applicator depending on the site conditions.

### Caution:

**Do not use Zycosil Max on non-absorptive surfaces as this may result in white residue from silane condensation on the surface.**

**DO NOT USE SPRAYER!**

## SPECIFICATIONS

Form : Pale Yellow Transparent Liquid

Viscosity @ 25°C : 100 - 500 cps

Specific Gravity : 1.18 ± 0.01 @ 30°C

Flash Point: > 75°C

Odour: Slightly Sweet

Solubility (in Water) : Easily Soluble

pH : Approx. 6 ± 1

Dilutant : Clean Potable Water TDS < 1000 ppm pH - 6.5 to 7

### Coverage

Horizontal: 24-40 m<sup>2</sup> (260-430 ft<sup>2</sup>)

Cracks & Honeycombs: Till saturation

Actual coverage may vary as it depends upon permeability and absorption characteristics of the substrate.

### PACKING

1 ltr & 5 ltr.

### STORAGE

Store Between +5°C and +45°C.

### SHELF LIFE

4 years if stored as recommended.

### DISCLAIMER:

The information & data contained herein are given in good faith but without warranty. We recommend that before using our products, the customer should make his/her own tests to determine the suitability of the products for his/her own purpose under his/her operating conditions. As the circumstances under which our products are stored, handled and used are beyond our control, we cannot assume any responsibility for their use by the customers.



## ABOUT ZYDEX

Established in 1997, Zydex is a specialty chemicals company with the purpose of innovating for sustainability.

Beyond construction products, Zydex offers a diverse set of chemical technologies for the textile, agriculture and pavement industries. We were recently recognised as one of the 25 Most Innovative Companies in India by the Confederation of Indian Industry (CII).

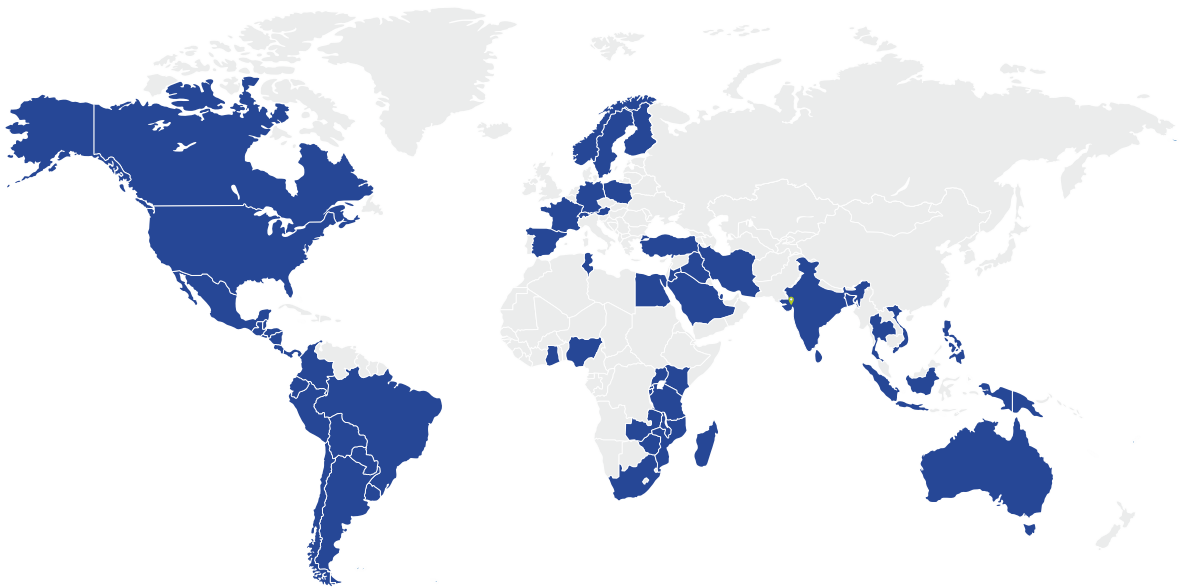
### Sustainable Green Chemistry

Zydex is deeply committed to sustainable chemistries that ensure a greener future for everyone. Our commitment has made us a pioneer in introducing non-polluting and non-hazardous technologies that conserve, protect and enhance the environment. Pursuing chemical innovations that would mean a greener, purer and more resource renewable world is our passion. Our technologies have been recognized for their contribution to sustainability and globally accepted.



*25 Most Innovative Companies of India*

## GLOBAL PRESENCE



Version No. VNT2/16/2024